## INTRODUCTION

The instruction manual is the proper document to be used for the installation, setup and calibration of the Model 7000 Excalibur. However, due to the instruction manual's size and the number of options, it gives the appearance of being very complicated and tends to be intimidating. Therefore, this document was created to provide a simplified illustration of various setup and calibration procedures based upon the type of measurement desired. Only illustrations of the more common types of measurements are shown here, however, they may still be of some help. This document is not intended to replace the instruction manual and is not applicable unless the control unit, PFM Transmitter and probe have been properly installed.

If the instrument is to be used as a PID Controller, first perform the setup and calibration with the PID Control off as specified in this guide. Then refer to the setup & calibration guide for the PID Controller.

The key to understanding the Model 7000 is knowing how to navigate through the menu. The following describes the various displays and keys used for setup and calibration:
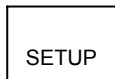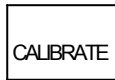
DISPLAYS
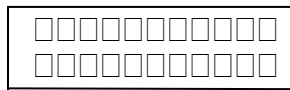
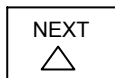| ☐☐☐☐☐☐☐☐☐☐ | VFD Line 1 – indicates the mode to be setup or calibrated. |
| ☐☐☐☐☐☐☐☐☐☐ | VFD Line 2 – indicates the sub-mode and/or value being entered. |

KEYS

| SETUP | To put the instrument into the setup mode. |

| CALIBRATE | To put the instrument into the calibrate mode. |

| ENTER | To put the instrument into a sub-mode and to store data. |

| NEXT △ | To scroll up through the menu. |

| LAST ▽ | To scroll down through the menu. |

| NUMERIC | To enter data. |

| CLEAR | To return to the previous mode (to back out of a mode). Also used to erase a keypad entry before pressing the ENTER key. |
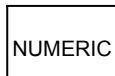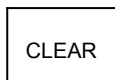
HELPFUL HINTS
✶Scrolling, as indicated by either △ or ▽ can be done in either direction regardless of the direction shown.
✶After energizing the instrument, but before starting the setup and calibration procedure, check to make sure that the LED in the PFM Transmitter is pulsing.
✶If attempts were made to setup and calibrate the instruments and it is desirable to return to the default condition, perform the initialization procedure (Initialize database).
✶Do not be concerned with the error light before setup and calibration is complete.

INITIALIZE DATABASE

**KEYPAD
ENTRY**   **REMARKS**

SETUP ─┬─ **Access Level** appears in VFD line 2.

ENTER │ ── **Limited** appears in VFD line 2.

LAST ▽ │ ── Scroll until **Full** appears in VFD line 2.

ENTER │   ── **Password?**   Appears in VFD.
           │   ✶✶✶✶✶✶->

NUMERIC │   ── Enter password using appropriate keys. 12345 is default password

ENTER │ ── **Full** appears in VFD line 2.

CLEAR ├─ **Access Level** appears in VFD line 2.

LAST ▽ ├─ Scroll until **Diagnostics** appears in VFD line 2.

ENTER │ ── **PFM Input Test** appears in VFD line 2.

LAST ▽ │ ── Scroll until **Initialize Database** appears in VFD line 2.

ENTER │   ── **All Except PFM Input** appears in VFD line 2.

LAST ▽ │   ── Scroll until **Full Initialization** appears in VFD line 2.

ENTER │ ── **Initialize Database** appears in VFD line 2 after a short wait.

CLEAR ├─ **Diagnostics** appears in VFD line 2.

CLEAR ┴─ VFD line 2 is blank.

Initialization complete.

SETUP AND CALIBRATION

PFM Transmitter

High Level Point

Vessel

Probe

Analog
Output
Range

Low Level Point

Maximum
Level

Upper
Range
Value
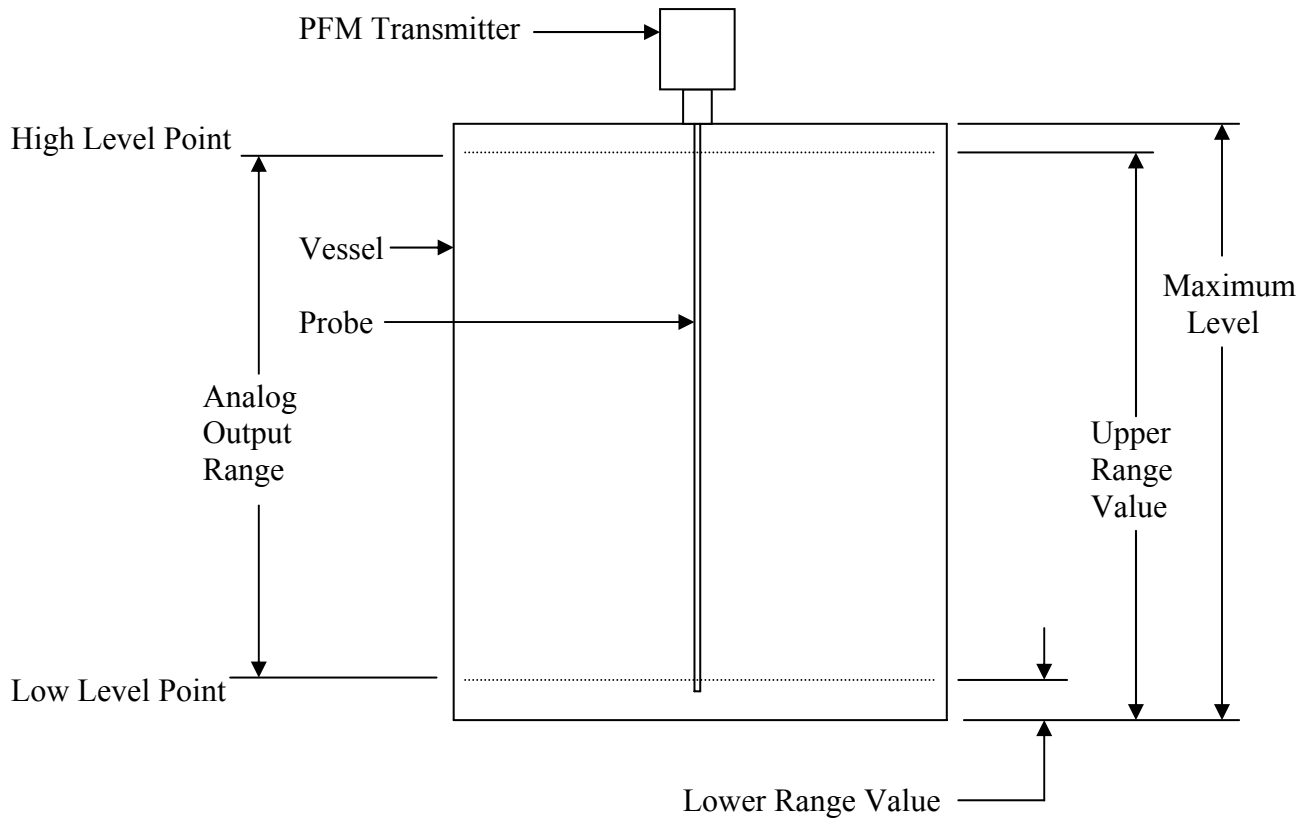
Lower Range Value

Determine the Maximum Level. This is the highest point that can possibly be measured. This is usually, but not always, the same as the tank height. Fill in the value below.

Determine the Lower Range Value. This point is usually on the active portion of the probe as it is normally the lowest point that can be measured. (No indication of level change can occur when the process drops below the end of the probe.) This is the point at which the ERROR LED will light on decreasing level and, when the instrument has an analog output, it is the point at which the output is 4 ma. Fill in the value below.

Determine the Upper Range Value. This is the anticipated high level point. When the instrument has an analog output it is the point at which the output is 20 ma. If the instrument does not have an analog output the Upper Range Value should be the same as the Maximum Level. Fill in the value below.

The following values should be filled in before proceeding. They will be required during calibration.

Maximum Level: _____

Lower Range Value: _____

Upper Range Value: _____

KEYPAD ENTRY	REMARKS
SETUP	**Access Level** appears in VFD line 2.
ENTER	**Limited** appears in VFD line 2.
LAST ▽	Scroll until **Full** appears in VFD line 2.
ENTER	**Password?** appears in VFD line 2. ✻✻✻✻✻✻->
NUMERIC	Enter password using appropriate keys. 12345 is default password.
ENTER	**Full** appears in VFD line 2.
CLEAR	**Access Level** appears in VFD line 2.
NEXT △	Scroll until **Measurement Mode** appears in VFD line 2.
ENTER	**Level Only** appears in VFD line 2.
ENTER	**Measurement Mode** appears in VFD line 2.
NEXT △	Scroll until **PID Mode** appears in VFD line 2.
ENTER	**Off** appears in VFD line 2.
ENTER	**Setup Menu** appears in VFD line 1. **PID Mode** appears in VFD line 2.
See note➤	If VFD does not look like the above press **CLEAR**.
NEXT △	Scroll until **PV Display Variable** appears in VFD line 2.
ENTER	**Level** appears in VFD line 2.
ENTER	**PV Display Variable** appears in VFD line 2.
NEXT △	Scroll until **SP Display Variable** appears in VFD line 2.
ENTER	**Level** appears in VFD line 2.
NEXT △	Scroll until **None** appears in VFD line 2.
ENTER	**SP Display Variable** appears in VFD line 2.
NEXT △	Scroll until **VFD Line 1 Variable** appears in VFD line 2.
ENTER	**Output %** appears in VFD line 2.
ENTER	**VFD Line 1 Variable** appears in VFD line 2.
NEXT △	Scroll until **VFD Line 2 Variable** appears in VFD line 2.

**KEYPAD
ENTRY**   **REMARKS**

ENTER   **Output %** appears in VFD line 2.

LAST ▽   Scroll until **PFM Input Counts** appears in VFD line 2.

ENTER   **VFD Line 2 Variable** appears in VFD line 2.

CLEAR   **XX.XX percent** appears in VFD line 1
                 XXXXX usec appears in VFD line 2.

Setup is complete.

CALIBRATE   **Level** appears in VFD line 2.

ENTER   **Units** appears in VFD line 2.

ENTER   **Inches** appears in VFD line 2.

△ ▽   Scroll until desired units appears in VFD line 2.

ENTER   **Units** appears in VFD line 2.

NEXT△   Scroll until **Maximum Level** appears in VFD line 2.

ENTER   **Maximum Measurement** appears in VFD.
                              XX.XX->

NUMERIC   Enter Maximum Level using appropriate keys.

ENTER   **Maximum Level** appears in VFD line 2.

NEXT△   Scroll until **Lower Range Value** appears in VFD line 2.

ENTER   **Lower Range Value** appears in VFD.
                              XX.XX->

NUMERIC   Enter Lower Range Value using appropriate keys.

ENTER   **Lower Range Value** appears in VFD line 2.

NEXT△   Scroll until **Upper Range Value** appears in VFD line 2.

ENTER   **Upper Range Value** appears in VFD.
                              XX.XX->

NUMERIC   Enter Upper Range Value using appropriate keys.

ENTER   **Upper Range Value** appears in VFD line 2.

NEXT△   Scroll until **Damping Time** Appears in VFD line 2.

**KEYPAD
ENTRY**   **REMARKS**

ENTER   **Level Damping Time** appears in VFD.
                    X.X->

NUMERIC   Enter **0**. If a damping time is desired, it is recommended that it be added after the
                    system is in operation.

ENTER   **Damping Time** appears in VFD line 2.

CLEAR   **Level** appears in VFD line 2.

LAST ▽   Scroll until **Input** appears in VFD line 2.

ENTER   **Two Point** appears in VFD line 2.

ENTER   **Lo Level Input Cal** appears in VFD.
                    X.XX->

NUMERIC   With the process in the vessel at any known level, preferably low, enter that level using
                    the appropriate keys.

ENTER   **Hi Level Input Cal** appears in VFD.
                    XX.XX->

NUMERIC   With the process in the vessel raised to a higher level (preferably quite higher), enter
                    that level using the appropriate keys.

ENTER   **Two Point** appears in VFD line 2.

CLEAR   **Input** appears in VFD line 2.

CLEAR   **XX.XX percent** appears in VFD line 1.
                    XXXXX usec appears in VFD line 2.

Proceed to Setting The Alarms.

SETTING THE ALARMS

There are 4 process alarms which may be used to indicate an alarm condition at a predetermined level. There are also 2 output alarms which may be used to indicate an alarm condition at a predetermined % of the 4-20 ma output span or, if no 4-20 ma output, % of span between the Lower Range Value and the Upper Range Value.

Any, or all of the alarms may be enabled. For disabled alarms use the instructions below. For enabled alarms skip this page and proceed to the next applicable page.

DISABLED ALARMS

KEYPAD
ENTRY | **REMARKS**

CALIBRATE —— **Level** appears in VFD line 2.

△ ▽ —— Scroll until **Alarms** appears in VFD line 2.

ENTER —— **Process Alarm #1** appears in VFD line 2.

△ ▽ —— Scroll until desired Alarm appears in VFD line 2.

ENTER —— **Status** appears in VFD line 2.

ENTER —— **Disable** appears in VFD line 2.

ENTER —— **Status** appears in VFD line 2.

CLEAR —— **Xxxxxxx Alarm #X** appears in VFD line 2.

△ ▽ —— If additional alarms are to be disabled, scroll until the next desired Alarm appears in VFD line 2 and repeat the above. After all desired alarms have been disabled, proceed as follows.

CLEAR —— **Alarms** appears in VFD line 2.

CLEAR —— **XX.XX percent** appears in VFD line 1.
XXXXX usec appears in VFD line 2.

ENABLED ALARMS

Before proceeding, determine at which point each enabled alarm is to be set, whether it is to be LLFS (Low Level Failsafe) or HLFS (High level Fail Safe), and if it is to have a differential. Fill in the information below as this will be required when setting up the alarms.

PROCESS ALARM SETTINGS

	ALARM #1	ALARM #2	ALARM #3	ALARM #4
STATUS Enable or Disable				
MEASUREMENT Level				
FAILSAFE MODE LLFS or HLFS				
ALARM TYPE FXD or ADJ Differential				
LOW SETPOINT See Note 1 below				
HIGH SETPOINT See Note 2 below				
OFF DELAY				
ON DELAY				
OUTPUT RELAY None, #1, #2, #3 or #4				

OUTPUT ALARM SETTINGS

	ALARM #1	ALARM #2
STATUS Enable or Disable		
FAILSAFE MODE LLFS or HLFS		
ALARM TYPE FXD or ADJ Differential		
LOW SETPOINT See Note 1 below		
HIGH SETPOINT See Note 2 below		
OUTPUT RELAY None, #1, #2, #3 or #4		

NOTES:
1. LOW SETPOINT is applicable only if the alarm FAILSAFE MODE is LLFS or if the ALARM TYPE is ADJ.

2. HIGH SETPOINT is applicable only if the alarm FAILSAFE MODE is HLFS or if the ALARM TYPE is ADJ.

ENABLED PROCESS ALARMS

KEYPAD
ENTRY   **REMARKS**

CALIBRATE ——— **Level** appears in VFD line 2.

△ ▽ ——— Scroll until **Alarms** appears in VFD line 2.

ENTER ——— **Process Alarm #1** appears in VFD line 2.

△ ▽ ——— Scroll until desired Process Alarm appears in VFD line 2.

ENTER ——— **Status** appears in VFD line 2.

ENTER ——— **Disable** appears in VFD line 2.

△ ▽ ——— Scroll until **Enable** appears in VFD line 2.

ENTER ——— **Status** appears in VFD line 2.

NEXT△ ——— Scroll until **Measurement** appears in VFD line 2.

ENTER ——— **Level** appears in VFD line 2.

ENTER ——— **Measurement** appears in VFD line 2.

NEXT△ ——— Scroll until **Failsafe Mode** appears in VFD line 2.

ENTER ——— **LLFS** appears in VFD line 2.

△ ▽ ——— Scroll until desired Failsafe Mode appears in VFD line 2.

ENTER ——— **Failsafe Mode** appears in VFD line 2.

NEXT△ ——— Scroll until **Alarm Type** appears in VFD line 2.

ENTER ——— **Fixed Differential** appears in VFD line 2.

△ ▽ ——— Scroll until desired Alarm Type appears in VFD line 2.

ENTER ——— **Alarm Type** appears in VFD line 2.

NEXT△ ——— Scroll until **Low Setpoint** appears in VFD line 2.
Only set this feature if the alarm is for LLFS and/or has an Adjustable Differential.

ENTER ——— **X.XX->** appears in VFD line 2.

NUMERIC ——— Enter Low Setpoint using appropriate keys.

ENTER ——— **Low Setpoint** appears in VFD line 2.

NEXT△ ——— Scroll until **High Setpoint** appears in VFD line 2.
Only set this feature if the alarm is for HLFS and/or has an Adjustable Differential.

ENTER ——— **XX.X->** appears in VFD line 2.

**KEYPAD
ENTRY**   **REMARKS**

NUMERIC   Enter High Setpoint using appropriate keys.

ENTER   **High Setpoint** appears in VFD line 2.

NEXT △   Scroll until **Off Delay** appears in VFD line 2.

ENTER   **X.X->** appears in VFD line 2.

NUMERIC   Enter **0** or desired Off Delay time.

ENTER   **Off Delay** appears in VFD line 2.

NEXT△   Scroll until **On Delay** appears in VFD line 2.

ENTER   **X.X->** appears in VFD line 2.

NUMERIC   Enter **0** or desired On Delay time.

ENTER   **On Delay** appears in VFD line 2.

NEXT △   Scroll until **Output Relay** appears in VFD line 2.

ENTER   **NONE** appears in VFD line 2.

△ ▽   Scroll until desired **Relay** or **None** appears in VFD line 2.

ENTER   **Output Relay** appears in VFD line 2.

CLEAR   **Process Alarm #X** appears in VFD line 2.

△ ▽   If additional Process Alarms are to be enabled, scroll until the next desired process Alarm appears in VFD line 2 and repeat the above. After all desired Process Alarms have been enabled, proceed as follows:

CLEAR   **Alarms** appears in VFD line 2.

CLEAR   **XX.XX percent** appears in VFD line 1.
                   XXXXX usec appears in VFD line 2.

If any Output Alarm is to be enabled, proceed to next page. If not, Calibration is complete.

ENABLED OUTPUT ALARMS

KEYPAD ENTRY	REMARKS

CALIBRATE — **Level** appears in VFD line 2.

△ ▽ — Scroll until **Alarms** appears in VFD line 2.

ENTER — **Process Alarm #1** appears in VFD line 2.

△ ▽ — Scroll until desired Output Alarm appears in VFD line 2.

ENTER — **Status** appears in VFD line 2.

ENTER — **Disable** appears in VFD line 2.

△ ▽ — Scroll until **Enable** appears in VFD line 2.

ENTER — **Status** appears in VFD line 2.

NEXT△ — Scroll until **Failsafe Mode** appears in VFD line 2.

ENTER — **LLFS** appears in VFD line 2.

△ ▽ — Scroll until desired Failsafe Mode appears in VFD line 2.

ENTER — **Failsafe Mode** appears in VFD line 2.

NEXT△ — Scroll until **Alarm Type** appears in VFD line 2.

ENTER — **Fixed Differential** appears in VFD line 2.

△ ▽ — Scroll until desired Alarm Type appears in VFD line 2.

ENTER — **Alarm Type** appears in VFD line 2.

NEXT△ — Scroll until **Low Setpoint** appears in VFD line 2.
Only set this feature if the alarm is for LLFS and/or has an Adjustable Differential.

ENTER — **X.XX->** appears in VFD line 2.

NUMERIC — Enter Low Setpoint using appropriate keys.

ENTER — **Low Setpoint** appears in VFD line 2.

NEXT△ — Scroll until **High Setpoint** appears in VFD line 2.
Only set this feature if the alarm is for HLFS and/or has an Adjustable Differential.

ENTER — **XX.X->** appears in VFD line 2.

NUMERIC — Enter High Setpoint using appropriate keys.

ENTER — **High Setpoint** appears in VFD line 2.

**KEYPAD
ENTRY**   **REMARKS**

NEXT △ ⎯⎯⎯⎯ Scroll until **Output Relay** appears in VFD line 2.

ENTER ⎯⎯⎯⎯ **NONE** appears in VFD line 2.

△ ▽ ⎯⎯⎯⎯ Scroll until desired **Relay** or **None** appears in VFD line 2.

ENTER ⎯⎯⎯⎯ **Output Relay** appears in VFD line 2.

CLEAR ⎯⎯ **Output Alarm #X** appears in VFD line 2.

△ ▽ ⎯⎯ If the other Output Alarm is to be enabled, scroll until it appears in VFD line 2 and repeat the above. After all desired Output alarms have been enabled, proceed as follows:

CLEAR ⎯⎯ **Alarms** appears in VFD line 2.

CLEAR ⎯ **XX.XX percent** appears in VFD line 1.
XXXXX usec appears in VFD line 2.

Calibration is complete.